



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-7

Job Sheet 177036



Part No: D3065-7

Job Qty: 30 ea ³² ^{DAG 21} ⁹⁻⁸⁹

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SA 18/05/10
100	Waterjet	30 pcs		5/24/18	0.00	1.10	Waterjet1		SA 18/05/10
120	QC	30 pcs		5/24/18	0.00	0.00	QC8		38
130	Small Fab	30 pcs		5/24/18	0.00	0.00	Small Fab-3		SA 18/05/10
140	Brake NC	30 pcs		5/24/18	0.02	0.93	Brake NC 1		38
150	QC	30 pcs		5/24/18	0.00	0.00	QC5		38
160	HandFinish	30 pcs		5/24/18	0.00	0.53	HandFinish1		SA 18/06-14
170	QC	30 pcs		5/24/18	0.00	0.00	QC7-2		38
180	Packaging	30 pcs		5/24/18	0.00	0.00	Packaging3-1		38
190	QC21-SA	30 Ea		5/24/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 130 - Deburr if necessary.
140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.7220 sf (.1574 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	192	0



Container No: S070132



Part: D3065-7

Job No: 177036

Serial No/Batch: S070132

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/10/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Step Spacer	0.865inches ± 0.005	0.870 0.860		
3	Step Spacer	4.522inches ± 0.010	4.532 4.512		
4	Step Spacer	0.250inches ± 0.010	0.260 0.240		
5	Step Spacer	2.093inches ± 0.010	2.103 2.083		
6	Step Spacer	3.936inches ± 0.005	3.941 3.931		
7	Step Spacer	4.186inches ± 0.010	4.196 4.176		
8	Step Spacer	1.250inches ± 0.005	1.255 1.245		
9	Step Spacer	0.125inches ± 0.010	0.135 0.115		
10	Step Spacer	Attribute			

Plex 5/4/18 12:39 PM Dart.Gagnon.Michelle